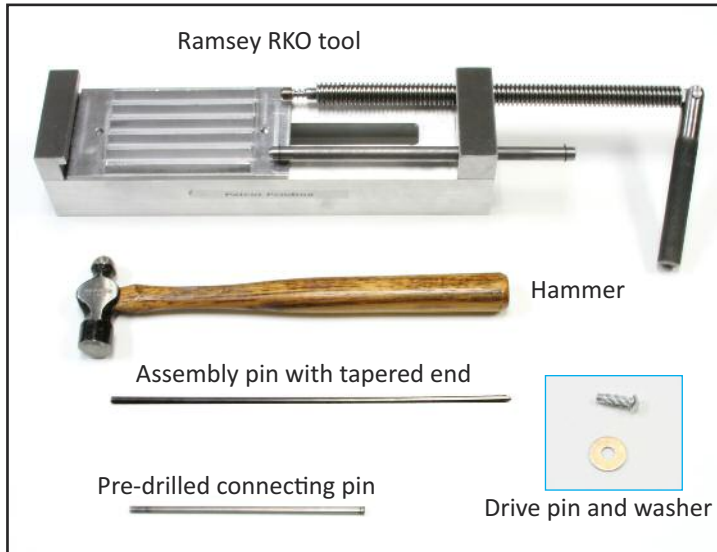


Allguard and Lifeguard Conveyor Chain Connection Instructions

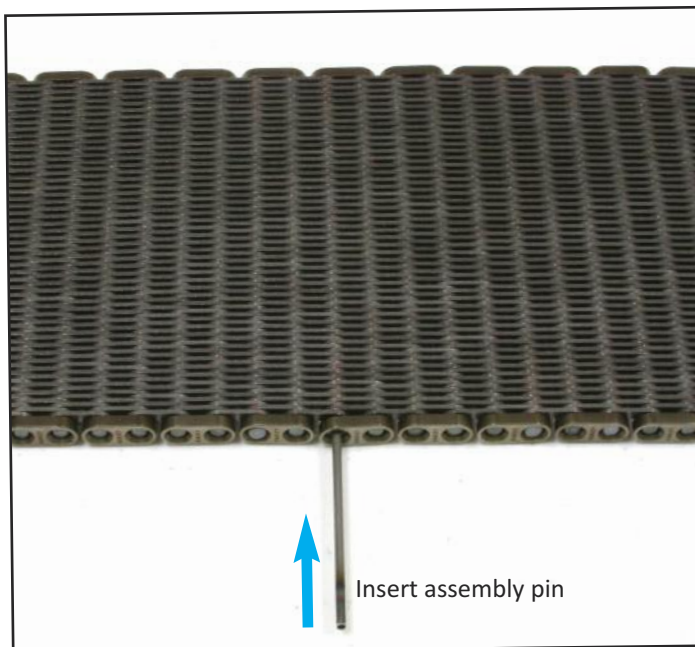
1. Locate chain connection hardware.



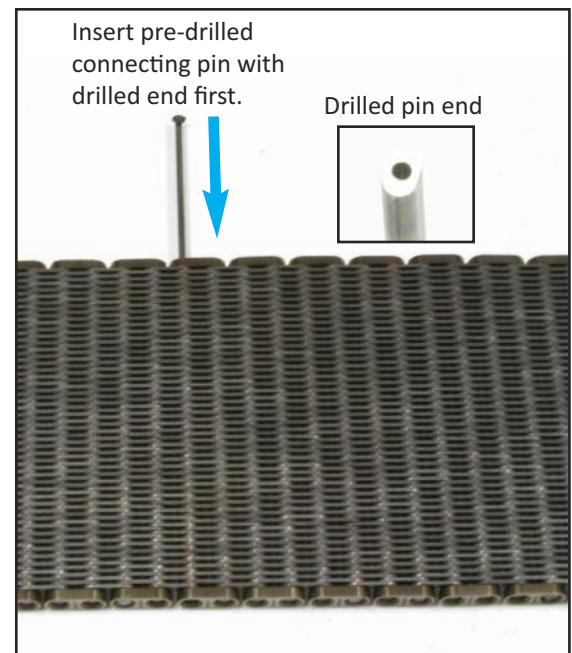
2. Bring the ends of the chain together.



3. Insert assembly pin with tapered end to align the holes in the links. Next, remove the assembly pin.

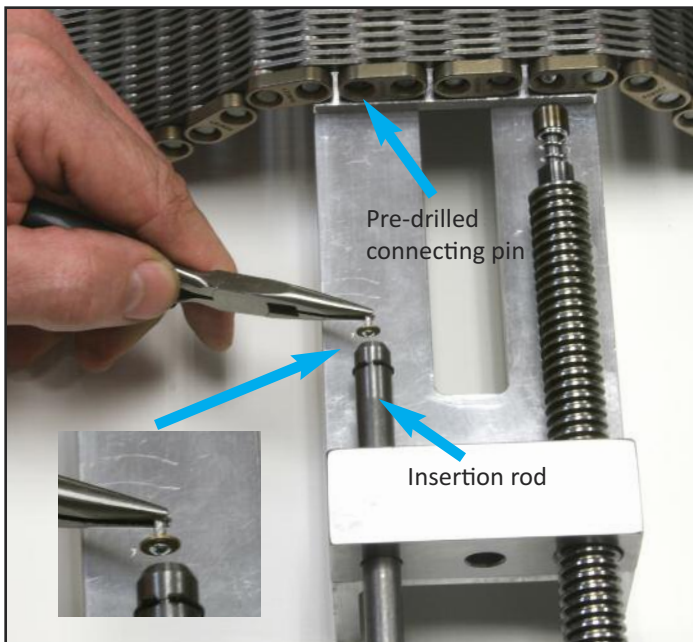


4. From back of chain, insert connecting pin in chain with drilled end first.

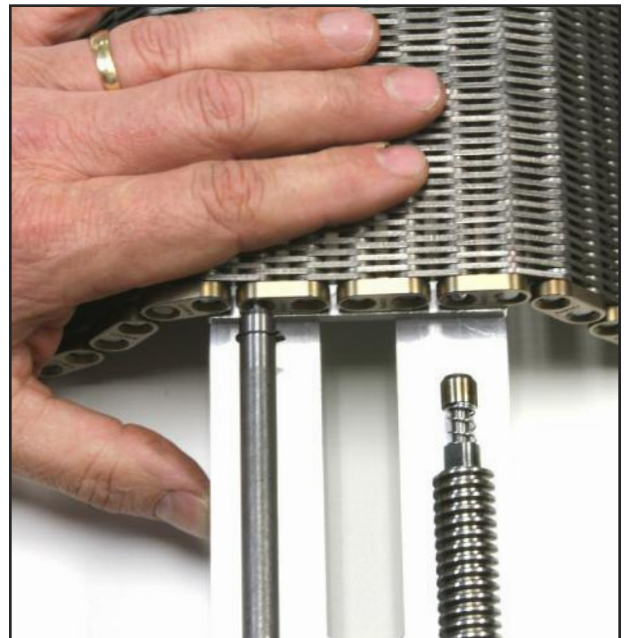


(continued on back)

5. Place chain on RKO tool with the pre-drilled connecting pin in line with the insertion rod. Place a drive pin and a washer in the end of the insertion rod.



6. While holding the chain down, slide the insertion rod forward until the drive pin enters the hole in end of connecting pin.



7. Using the hammer, tap the insertion rod several times until the drive pin is fully seated in the end of the connecting pin.



8. Connection is now complete.

