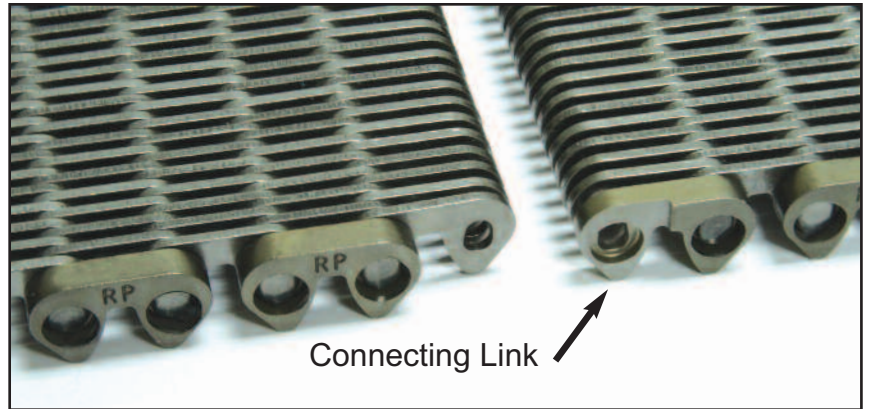# Ramsey Allguard FX and All-Steel Chains

## Connection Instructions
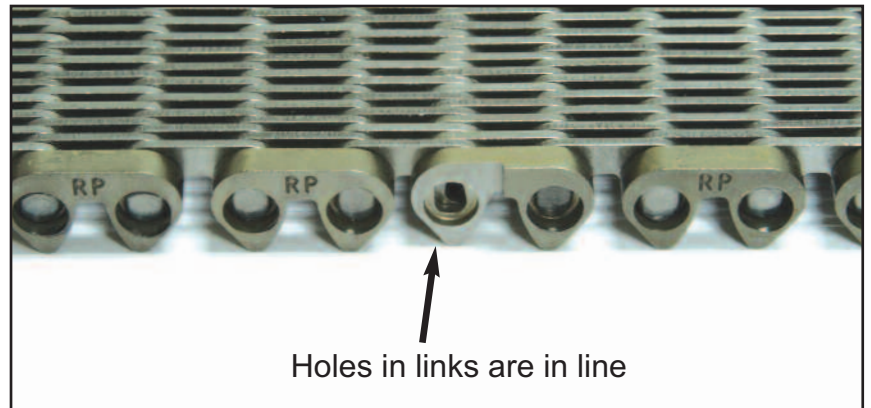## (Center guide with guard links on both sides)

**CG**

1) Bring the ends of the chain together.
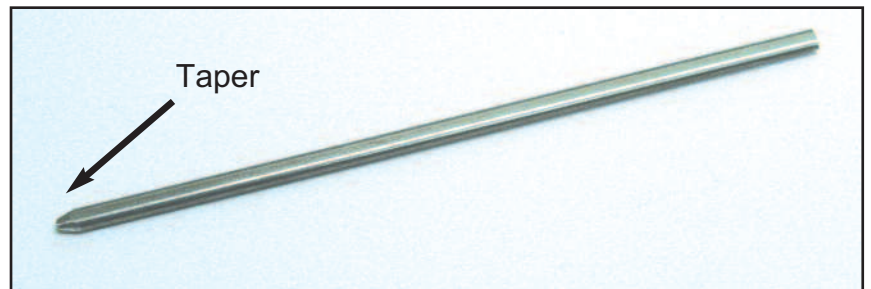


Connecting Link

2) Slide the chain ends together so that the holes in the links are aligned.
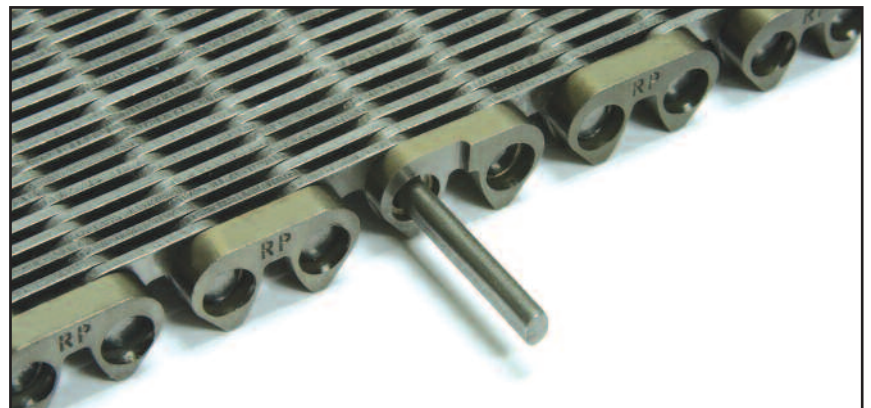


Holes in links are in line

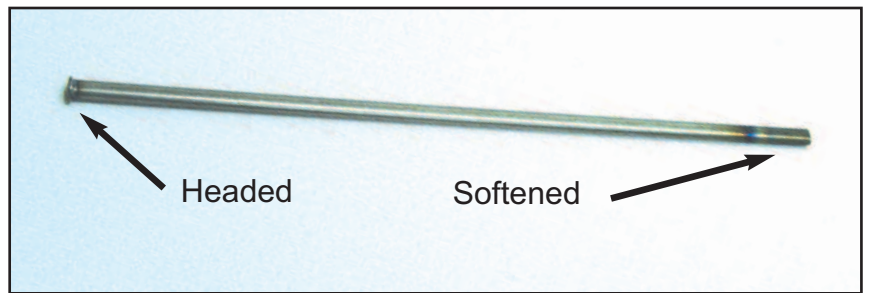3) Locate the alignment pin which has a taper on one end.
 *An alignment pin should be included with the connecting parts. If necessary you can make an  alignment pin by removing a pin from a spare piece of chain and grinding a taper on the end.*
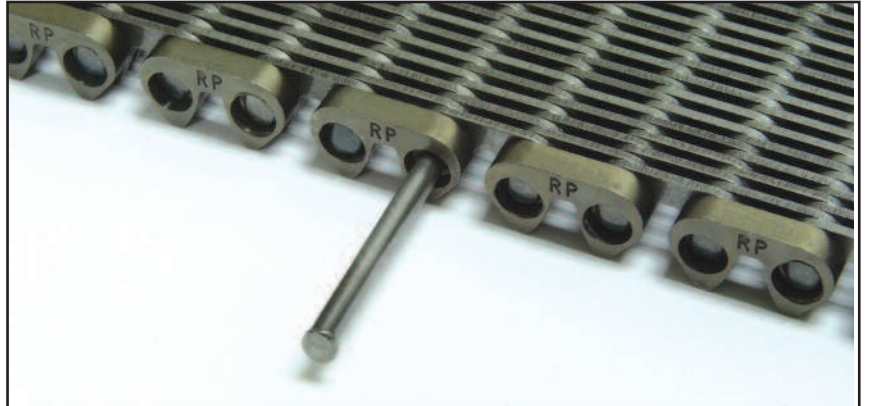


Taper

4) Push the tapered end of the alignment pin into the chain. Lightly tapping with a small hammer will simplify pin insertion. Remove the alignment pin.
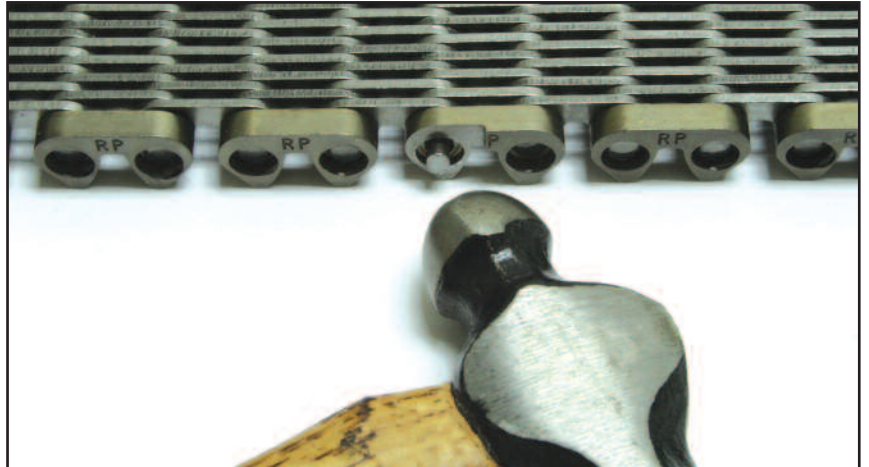
5) Locate the connecting pin that is headed on one end and softened on the other end.



Headed          Softened

6) Move to the other side of the chain and insert the un-headed, softened end of the connecting pin into the chain.



7) On the side of the chain with the connecting link use a small hammer to peen over the end of the connecting pin. *Note: While peening the connecting pin it will be necessary to support the chain and prevent the connecting pin from coming out the back side of the chain.*