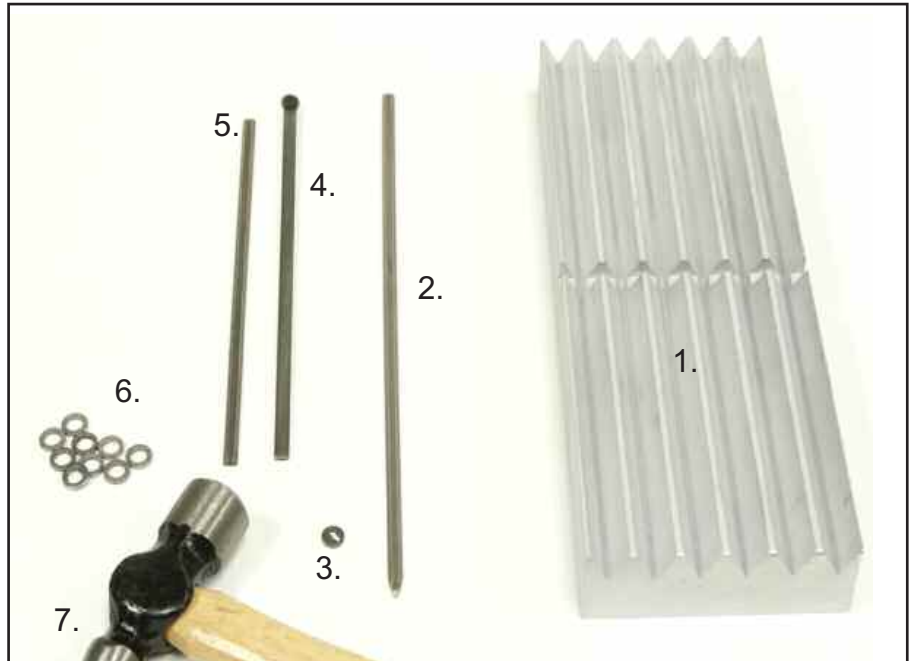


Sentry Connection Instructions

(For Chain with Spacers, using toothed block)

Gather the connecting parts and tools you will need.

1. Toothed connecting block
2. Line up pin with tapered end
3. Connecting washer
4. Long chain pin with washer
5. Short chain pin
6. Spacers
7. Hammer

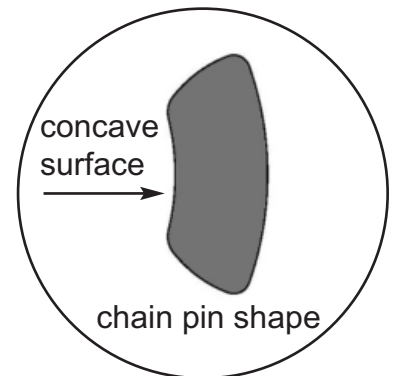
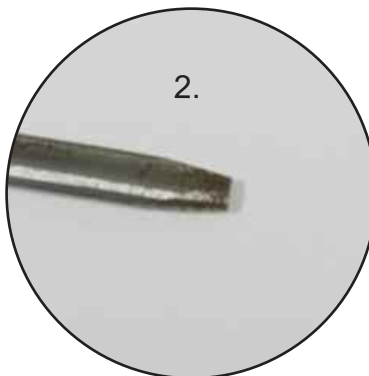
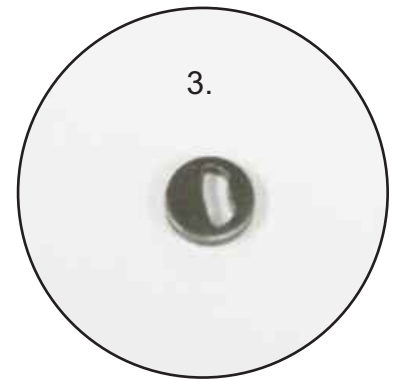
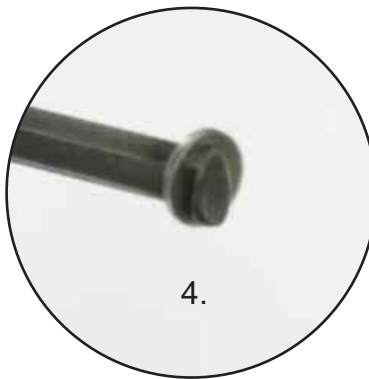


Notes:

The chain pins have a crescent shape as shown below.

The line up pin with tapered end(2) also has a crescent shape. Ramsey can supply these upon request.

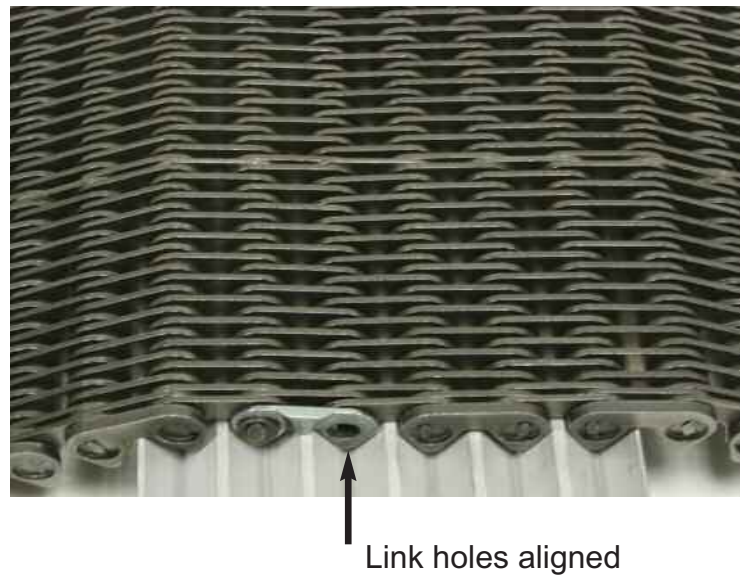
Close Up Views of Above Parts



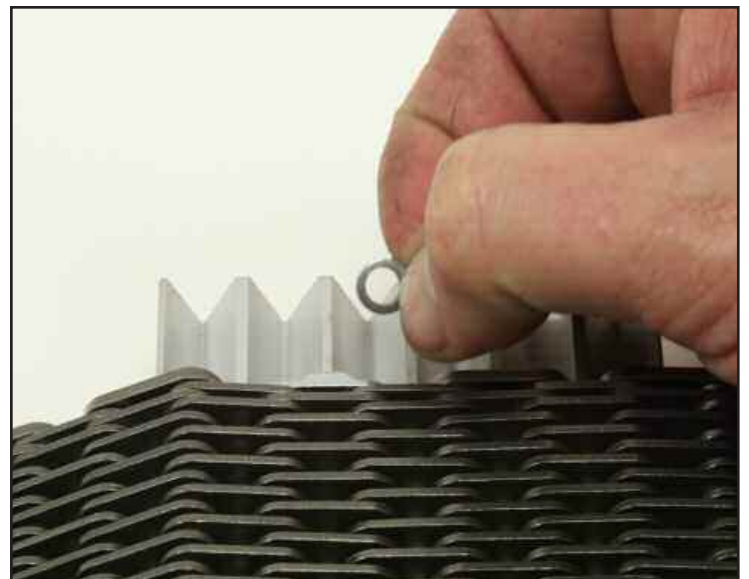
1) Bring the ends of the chain together on the toothed connecting block.



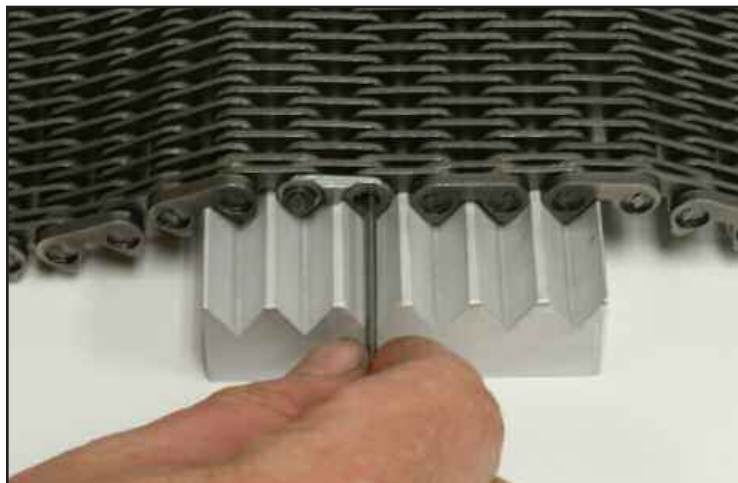
2) Slide the chain ends together so that the holes in the links are aligned.



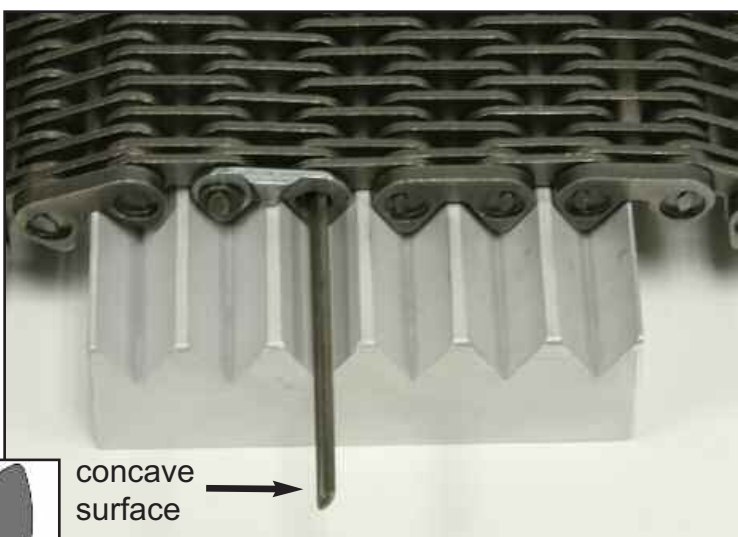
3) Insert spacers between the links in the joint being connected.



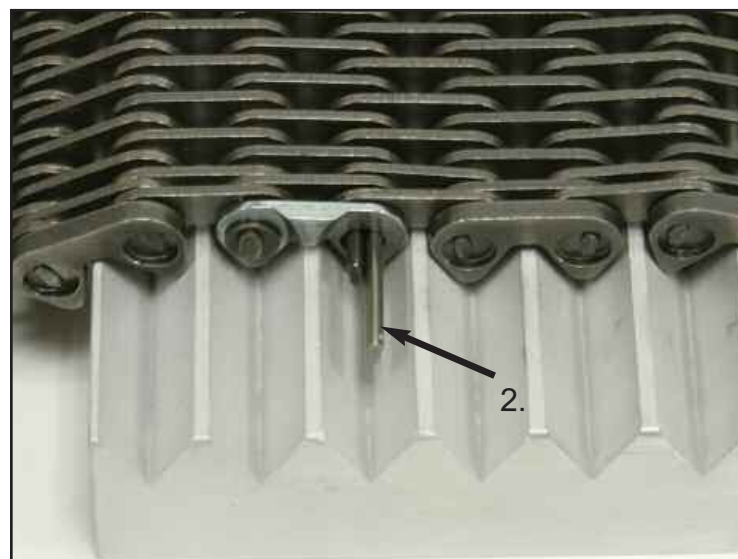
4) Insert the line up pin with tapered end first into the chain, passing through each link and each spacer.



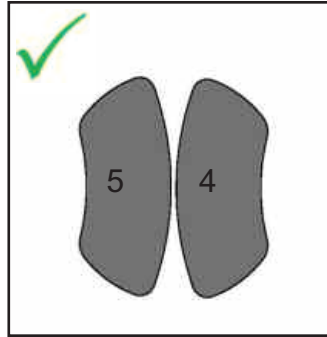
5) Insert the short chain pin into the chain, slowly pushing the line up pin out of the chain. The concave surface of the short pin should face the center of the connecting link.



6) Insert the line up pin beside the short chain pin.



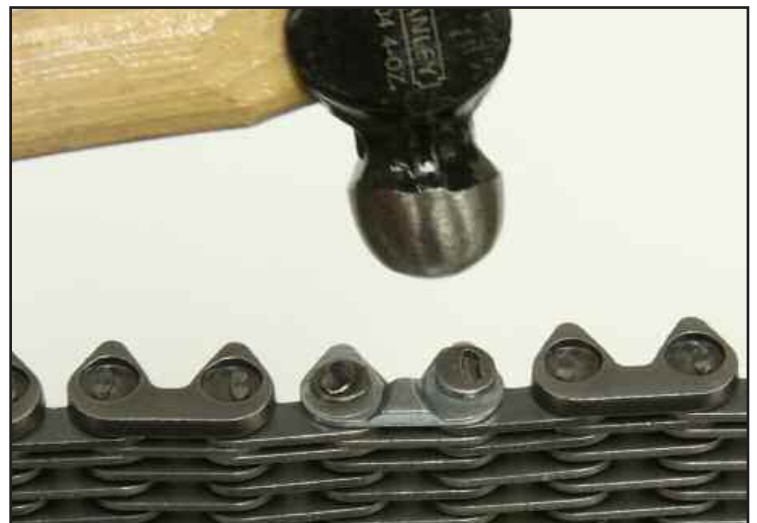
7) Insert the long chain pin with washer into the chain next to the short chain pin, pushing out the line up pin..



Make sure the concave surfaces on the long and short pin are opposite as shown here.



8) With the chain on its side, press the connecting washer on the end of the pin. Next, use a hammer to peen the end of the pin and the connection is complete.



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