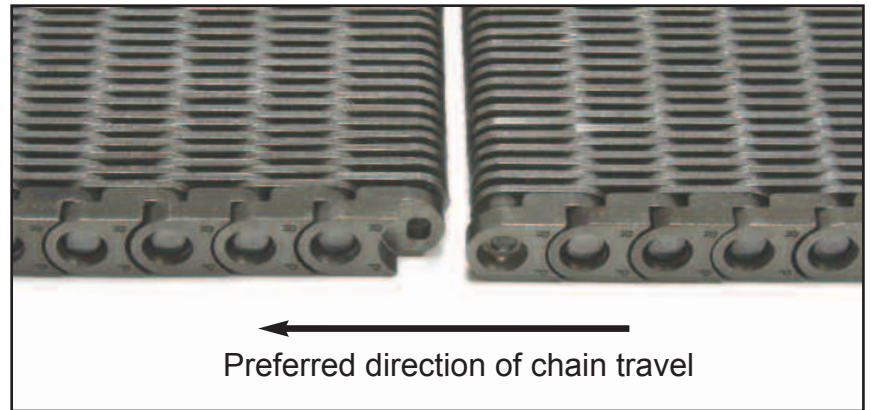


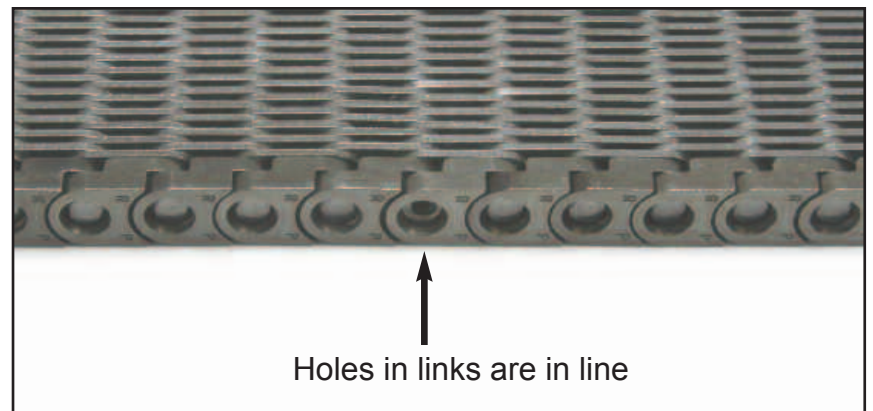
Lifeguard Connect / Disconnect Instructions

Connecting

1) Bring the ends of the chain together. Also, note the preferred chain orientation, with the convex portion of each Lifeguard link facing the direction of travel.



2) Slide the chain ends together so that the holes in the links are aligned.



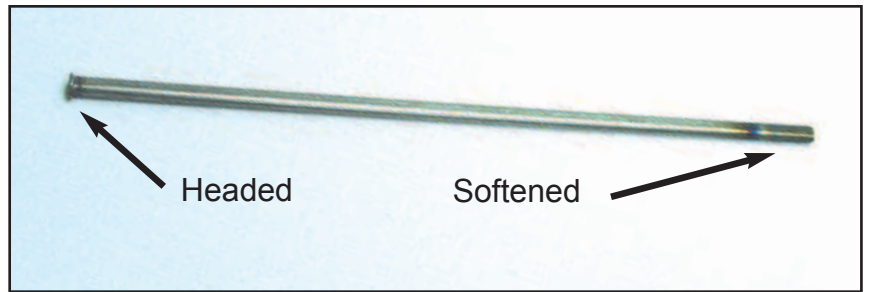
3) Locate the alignment pin which has a taper on one end.
An alignment pin should be included with the connecting parts. If necessary you can make an alignment pin by removing a pin from a spare piece of chain and grinding a taper on the end.



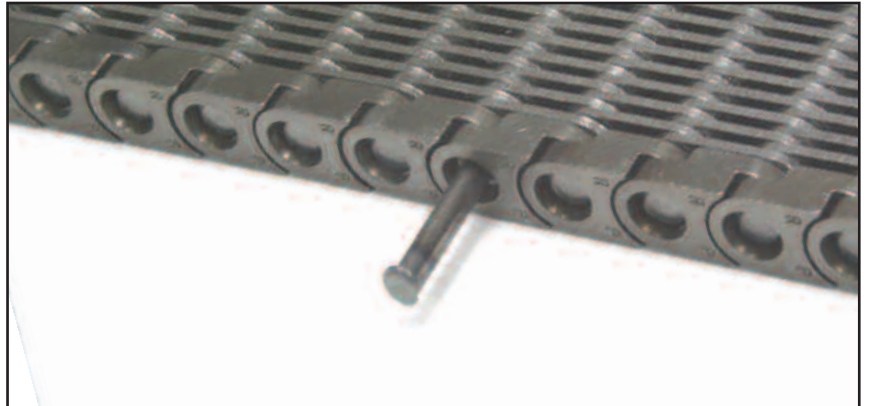
4) Push the tapered end of the alignment pin into the chain. Lightly tapping with a small hammer will simplify pin insertion. Remove the alignment pin.



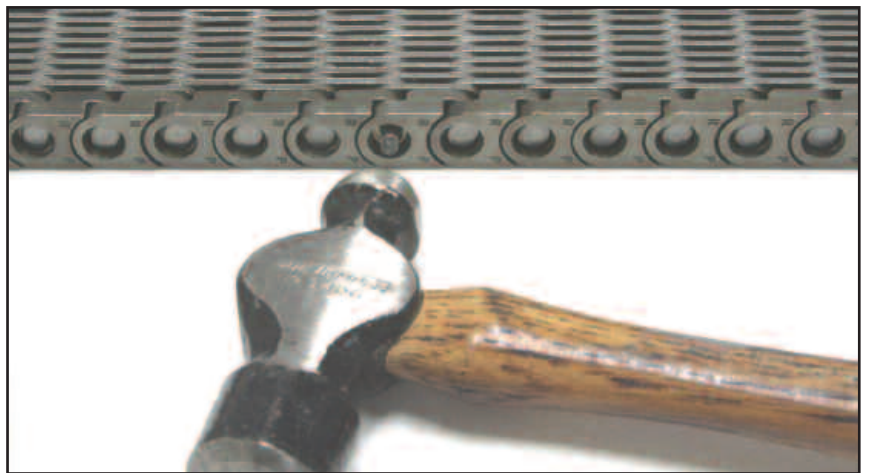
5) Locate the connecting pin that is headed on one end and softened on the other end.



6) Move to the other side of the chain and insert the un-headed, softened end of the connecting pin into the chain.



7) On the side of the chain with the connecting link use a small hammer topeen over the end of the connecting pin.
Note: While peening the connecting pin it will be necessary to support the chain and prevent the connecting pin from coming out the back side of the chain.



Disconnecting

Option 1: Use a small grinding tool to remove a pin head at the desired location. Next, push the pin out of the chain.

Option 2: Use a small punch, 1/8 inch or less in diameter, and a hammer to drive the pin through the chain. The pin head will break off and the pin can then be removed.



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