

## Connecting Center Guide Chain With a Side Link Connection



1. Bring the ends of the chain together so the holes in the link plates are aligned



2. Insert a drilled connecting pin.



3. Insert a short pin next to the drilled pin, making sure that the convex pin surfaces are facing.



4. Secure the drill pin with a roll pin.

---

## Disconnecting Center Guide Chain With a Side Link Connection



1. Grind off both pin heads at a side link and remove the side link..



2. Remove both long and short pins from the chain.



3. Separate the two ends of the chain. Save the loose link plates.