

Connecting Center Guide Chain *With a Washer Connection*



1. Bring the ends of the chain together so the holes in the link plates are aligned



2. Insert a drilled connecting pin.

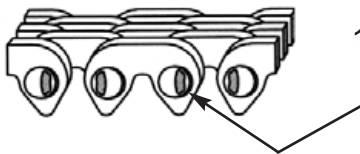


3. Insert a short pin next to the drilled pin, making sure that the convex pin surfaces are facing.



4. Insert drilled pin and secure with a roll pin.
Note: Some manufacturers supply annealed pins or cotter pins as an alternative to roll pins.

Disconnecting Center Guide Chain *With a Washer Connection*



1. Grind off one pin head at a side link.



2. Remove both long and short pins from the chain.



3. Separate the two ends of the chain.